

**"You call that mowin' the lawn? . . . Bad dog! . . . No biscuit! . . .
Bad dog!"**



EPA's Locomotive Emissions Rule

(and a bit about fuel)

Abby Swaine

U.S. EPA New England

Diesel Initiative, SmartWay Transport & Freight Efficiency

New England Railroad Club

March 25, 2014



- *“Control of Emissions of Air Pollution from Locomotive Engines and Marine Compression-Ignition Engines Less Than 30 Liters per Cylinder”*
- *“Control the Emissions of Air Pollution from Nonroad Diesel Engines and Fuel”*
 - What do the rules require and why?
 - To whom and to what equipment do they apply?
 - How is EPA insuring compliance?



TOPICS

- Context
- Locomotive rule requirements: Overview
- Locomotive standards and certification: Detail
- Illustrations
- Fuel requirements
- Locomotive rule: Compliance & Enforcement
- Q&A, Discussion



CONTEXT

Freight Sector Greenhouse Gas Emissions



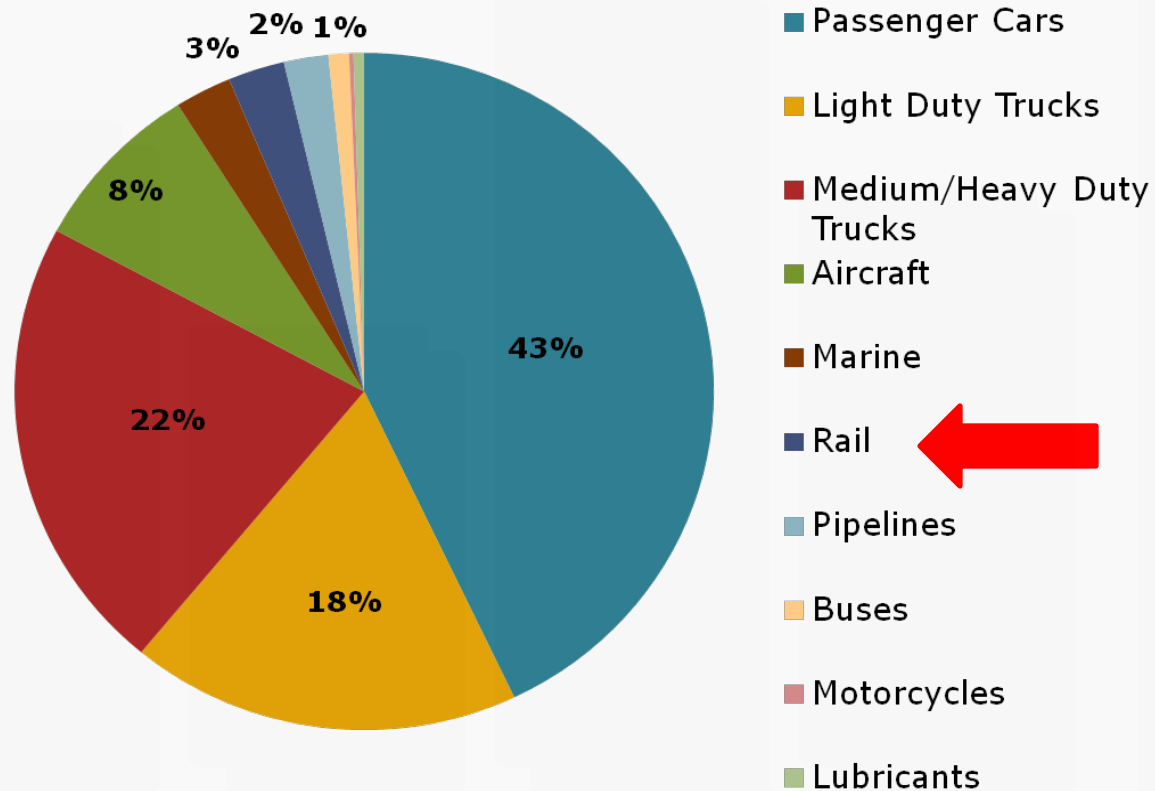
Transportation in U.S.:

- Over 1/4 of total GHG emissions;
- About 2/3 of petroleum-based fuel use.

Within Transport Sector:

- Freight accounts for over 25% of all fuel consumed and GHGs emitted.
- Freight is fastest growing source of transport GHGs.

Transportation Greenhouse Gases





WE'RE STILL CONTRIBUTING TO THE PROBLEM

CARBON POLLUTION IS THE BIGGEST DRIVER OF CLIMATE CHANGE

U.S. GREENHOUSE GAS POLLUTION INCLUDES:



CARBON DIOXIDE (CO2)

Enters the atmosphere through burning fossil fuels (coal, natural gas, and oil), solid waste, trees and wood products, and also as a result of certain chemical reactions (e.g., manufacture of cement).

84%



FLUORINATED GASES

Hydrofluorocarbons, perfluorocarbons, and sulfur hexafluoride are synthetic, powerful greenhouse gases that are emitted from a variety of industrial processes.

2%



NITROUS OXIDE (N2O)

Emitted during agricultural and industrial activities, as well as during combustion of fossil fuels and solid waste.

5%

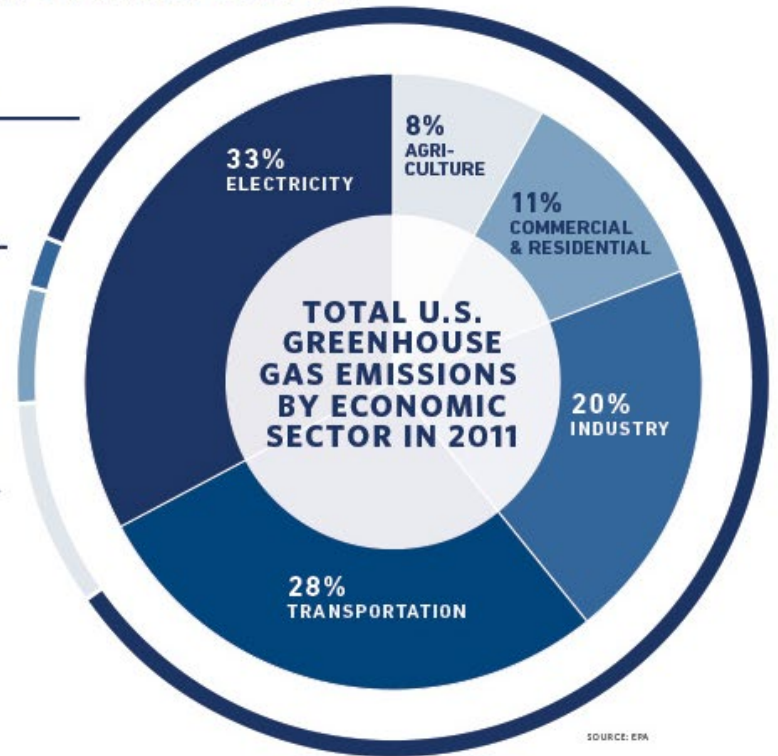


METHANE (CH4)

Emitted during the production and transport of coal, natural gas, and oil as well as from landfills.

9%

SOURCE: EPA



WE'VE MADE PROGRESS THANKS TO:

STRONGER FUEL ECONOMY STANDARDS

We set the highest fuel economy standards in American history that will double the efficiency of our cars and trucks by 2025.

DOUBLED RENEWABLE ENERGY

We doubled renewable energy generation from from wind and solar resources.

DECREASED CARBON POLLUTION

In 2012, U.S. Energy Sector carbon pollution fell to the lowest level in nearly 20 years.

BUT WE HAVE MORE WORK TO DO.

National Clean Diesel Campaign

Office of Transportation & Air Quality

Tier 2 Light-Duty

final rule 1999

fully phased in 2009*

Diesels held to same standards as gasoline vehicles



Heavy-Duty Highway

sales 800,000 / yr

final rule 2000

fully phased in 2010*



Nonroad Diesel

sales over 650,000 / yr

final rule 2004

fully phased in 2015

Locomotive/Marine

sales 40,000 marine engines & 1,000 locomotives / yr

final rule 2008

fully phased in 2017

New in 2012: Coastal Emission Control Areas

*Not counting new GHG & FE standards.

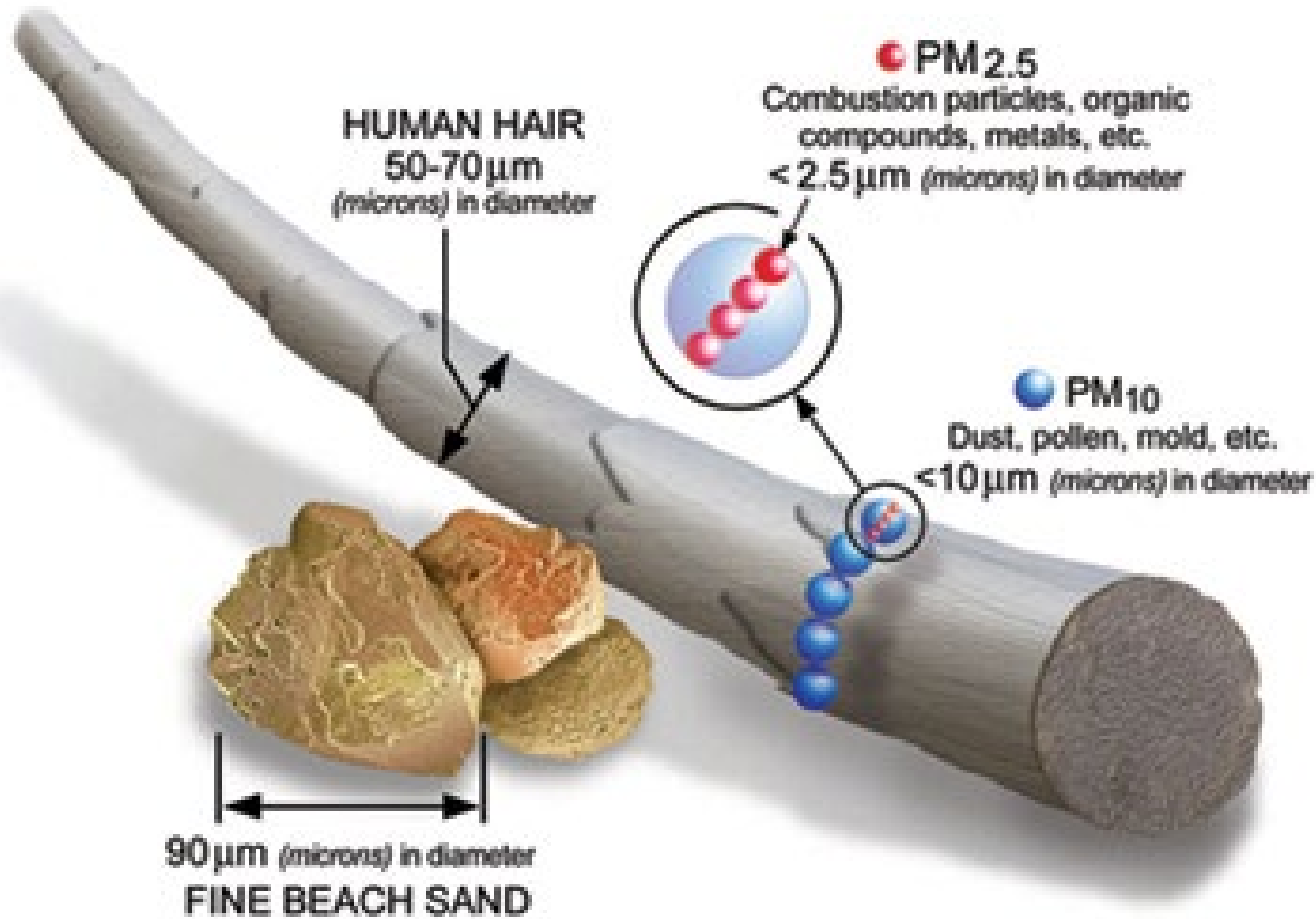
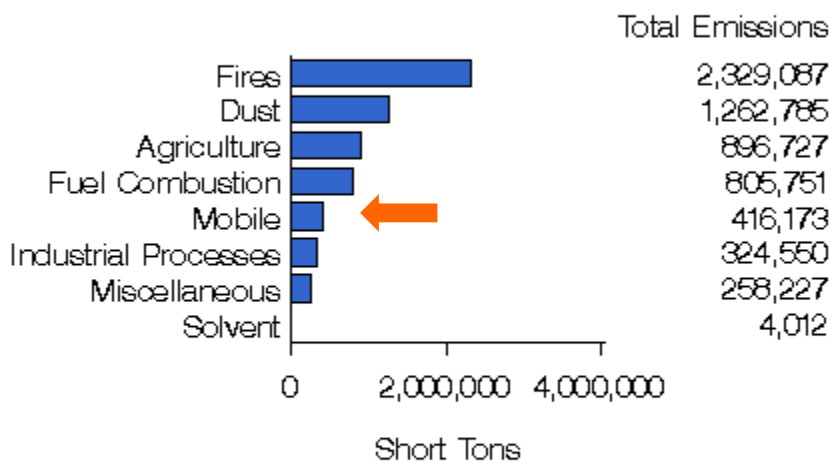


Image courtesy of the U.S. EPA



National PM2.5 Emissions by Source Sector

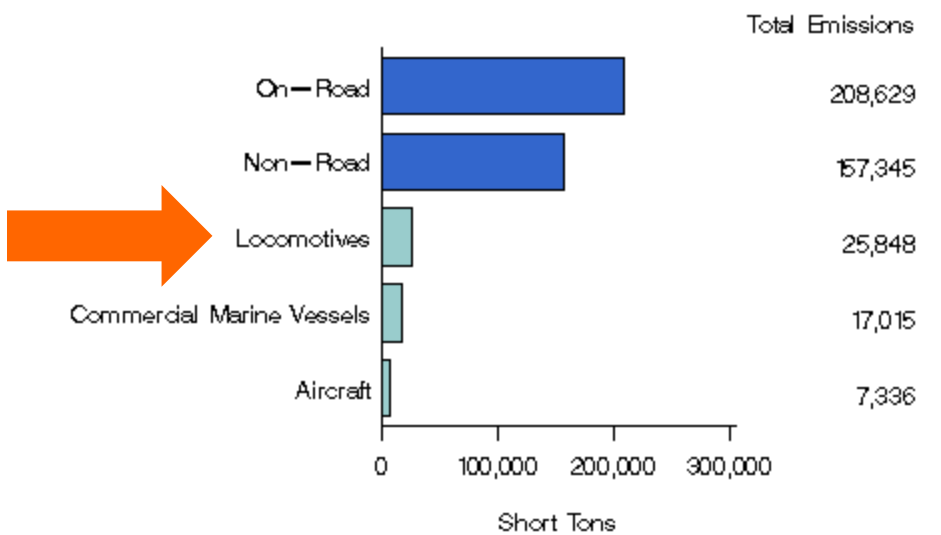
(NEI 2011 v1 GFR)



- Links
- Agriculture
 - Dust
 - Fires
 - Fuel Combustion
 - Industrial Processes
 - Miscellaneous
 - Mobile
 - Solvent

PM2.5 Mobile Breakdown

(NEI 2011 v1 GFR)

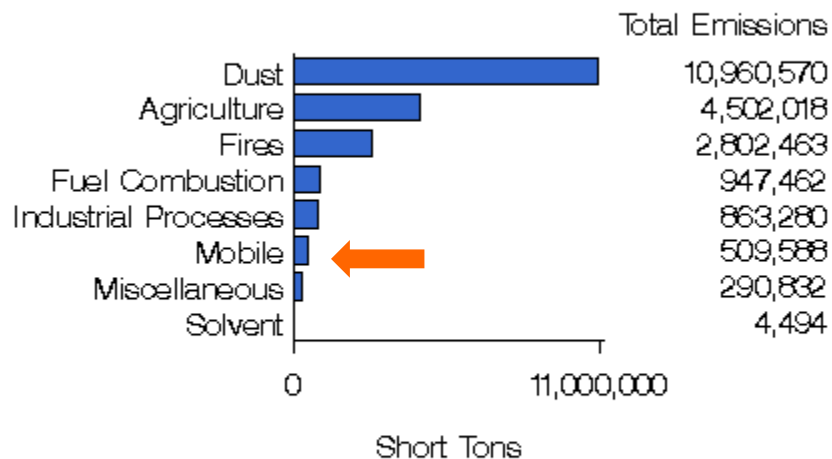


- Links
- Aircraft
 - Commercial Marine Vessels
 - Locomotives
 - Non-Road
 - On-Road



National PM10 Emissions by Source Sector

(NEI 2011 v1 GFR)

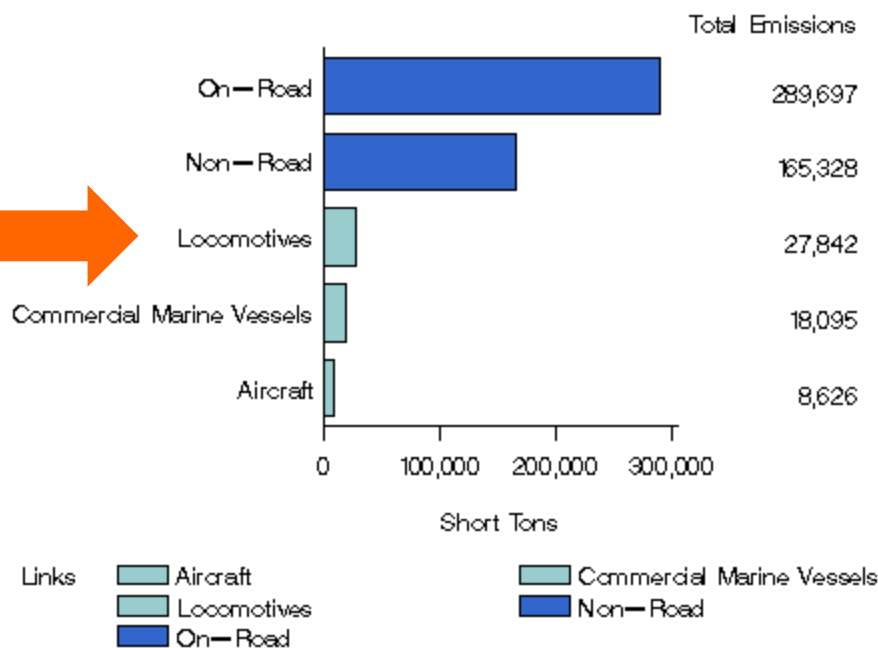


- Links
- Agriculture
 - Dust
 - Fires
 - Fuel Combustion
 - Industrial Processes
 - Miscellaneous
 - Mobile
 - Solvent



PM10 Mobile Breakdown

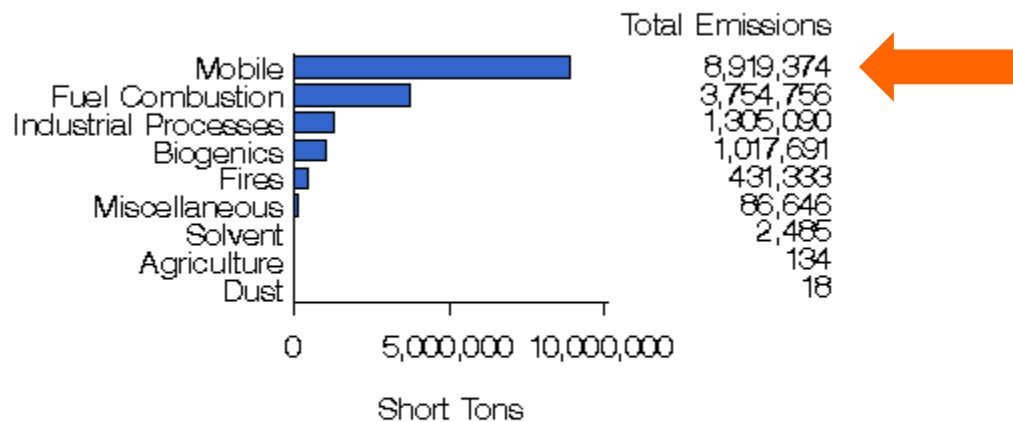
(NEI 2011 v1 GFR)





National Nitrogen Oxides Emissions by Source Sector

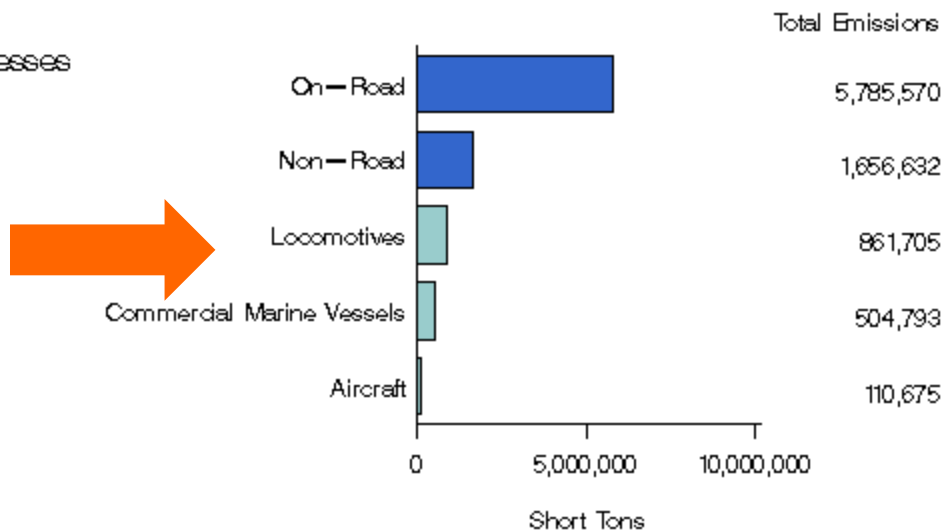
(NEI 2011 v1 GFR)



- Links
- [Agriculture](#)
 - [Biogenics](#)
 - [Dust](#)
 - [Fires](#)
 - [Fuel Combustion](#)
 - [Industrial Processes](#)
 - [Miscellaneous](#)
 - [Mobile](#)
 - [Solvent](#)

Nitrogen Oxides Mobile Breakdown

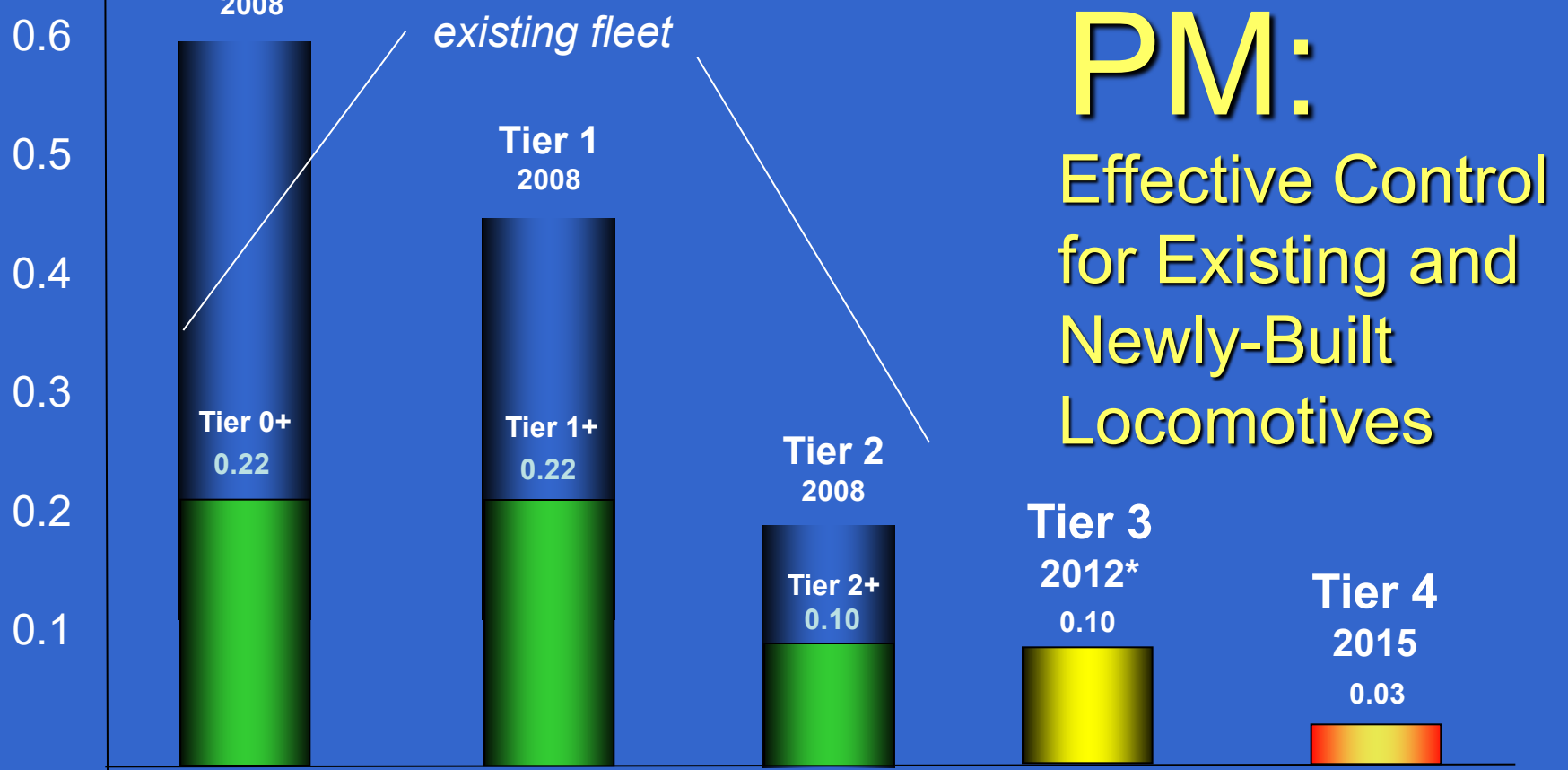
(NEI 2011 v1 GFR)



- Links
- [Aircraft](#)
 - [Commercial Marine Vessels](#)
 - [Locomotives](#)
 - [Non-Road](#)
 - [On-Road](#)

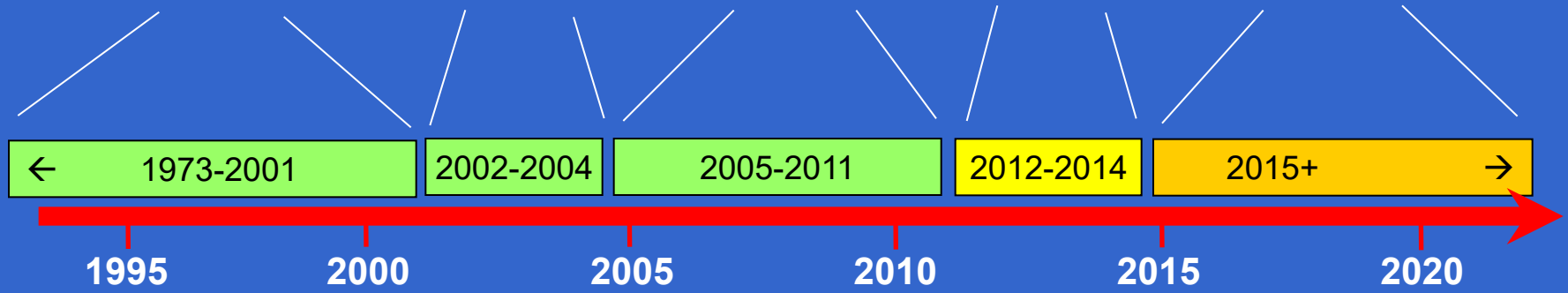


g/hp-hr



PM:

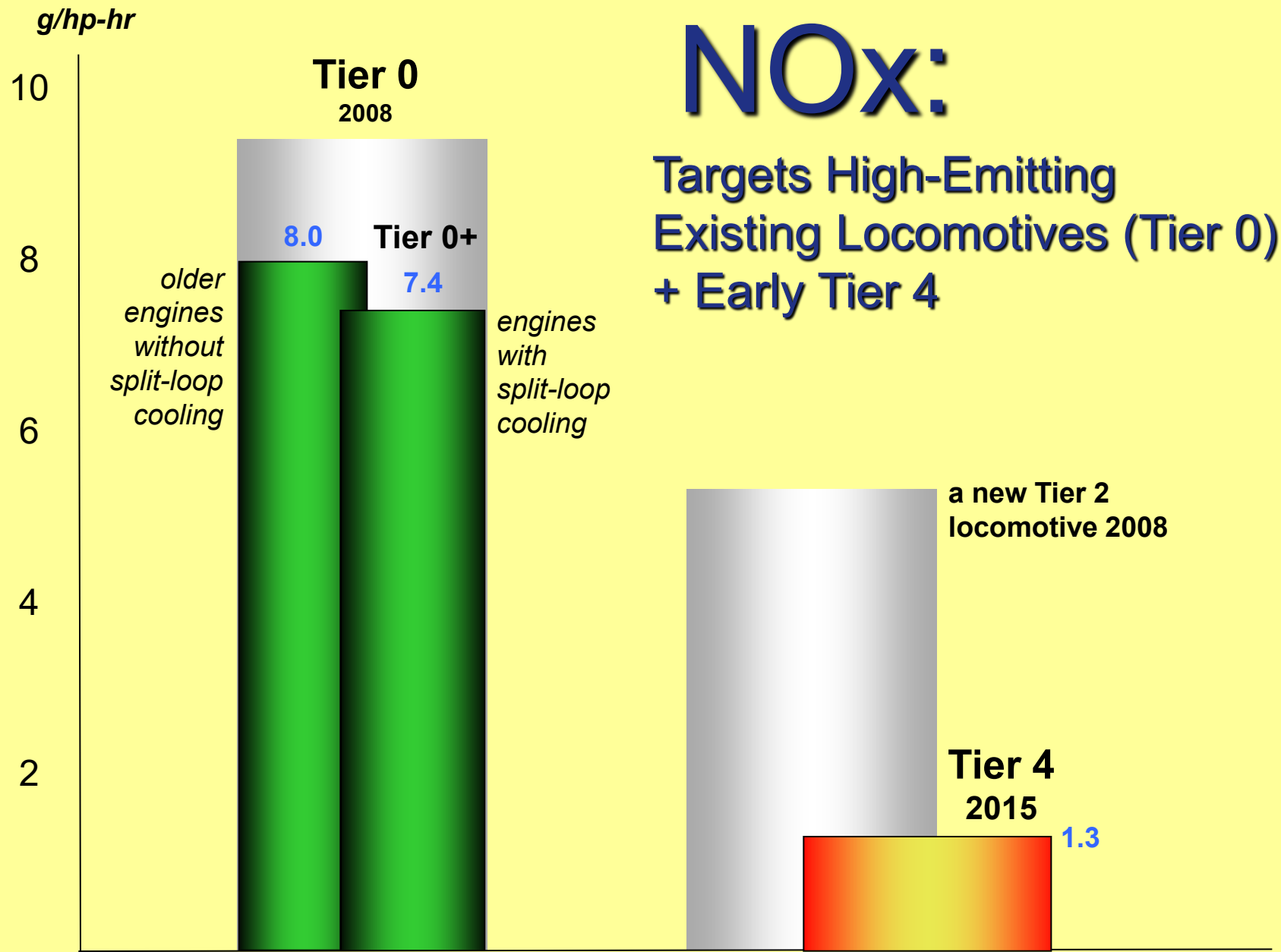
Effective Control for Existing and Newly-Built Locomotives



Additionally for all tiers:
Idle emissions controls

year locomotives originally built

* for switchers: Tier 3 in 2011; equivalent standards apply to switchers in all tiers





BRACE YOURSELF!



LOCOMOTIVE RULE REQUIREMENTS: OVERVIEW

What standards must locomotives now meet?



- 1998: Original EPA standards for newly-manufactured locomotives (Tier 0, 1 & 2) and for remanufacturing existing locomotives built in 1973 or later.
- 2008: New EPA standards for locomotive & marine engines, including idle control for locomotives. Newly-manufactured locomotives meet Tier 3 & 4.
- 2010 & 2011: minor amendments to 2008 rule.

TABLE 1 TO §1033.101—LINE-HAUL LOCOMOTIVE EMISSION STANDARDS

Year of original manufacture	Tier of standards	Standards (g/bhp-hr)			
		NO _x	PM	HC	CO
1973-1992 ^a	Tier 0 ^b	8.0	0.22	1.00	5.0
1993 ^a -2004	Tier 1 ^b	7.4	0.22	0.55	2.2
2005-2011	Tier 2 ^b	5.5	^e 0.10	0.30	1.5
2012-2014	Tier 3 ^c	5.5	0.10	0.30	1.5
2015 or later	Tier 4 ^d	1.3	0.03	0.14	1.5

^aLocomotive models that were originally manufactured in model years 1993 through 2001, but that were not originally equipped with a separate coolant system for intake air are subject to the Tier 0 rather than the Tier 1 standards.

^bLine-haul locomotives subject to the Tier 0 through Tier 2 emission standards must also meet switch standards of the same tier.

^cTier 3 line-haul locomotives must also meet Tier 2 switch standards.

^dManufacturers may elect to meet a combined NO_x+HC standard of 1.4 g/bhp-hr instead of the otherwise applicable Tier 4 NO_x and HC standards, as described in paragraph (j) of this section.

^eThe PM standard for newly remanufactured Tier 2 line-haul locomotives is 0.20 g/bhp-hr until January 1, 2013, except as specified in §1033.150(a).



TABLE 2 TO §1033.101—SWITCH LOCOMOTIVE EMISSION STANDARDS

Year of original manufacture	Tier of standards	Standards (g/bhp-hr)			
		NO _x	PM	HC	CO
1973-2001	Tier 0	11.8	0.26	2.10	8.0
2002-2004	Tier 1 ^a	11.0	0.26	1.20	2.5
2005-2010	Tier 2 ^a	8.1	^b 0.13	0.60	2.4
2011-2014	Tier 3	5.0	0.10	0.60	2.4
2015 or later	Tier 4	^c 1.3	0.03	^c 0.14	2.4

^aSwitch locomotives subject to the Tier 1 through Tier 2 emission standards must also meet line-haul standards of the same tier.

^bThe PM standard for new Tier 2 switch locomotives is 0.24 g/bhp-hr until January 1, 2013.

^cManufacturers may elect to meet a combined NO_x+HC standard of 1.4 g/bhp-hr instead of the otherwise applicable Tier 4 NO_x and HC standards, as described in paragraph (j) of this section.



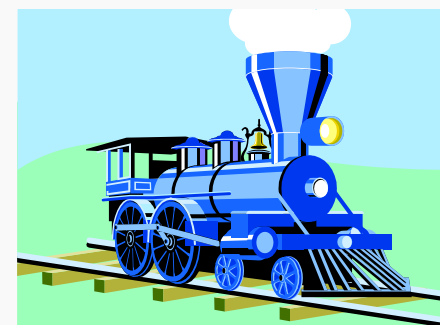
Who must comply?

- Manufacturers
- Remanufacturers
 - Suppliers
 - Installers
 - Owners who specify work
- Refurbishers
- Owners
 - Class I, II and IIIs (if owned by large parent co's)
 - Intercity passenger & commuter RRs



What locomotives are covered?

- Regardless of application
- Line haul and switch (< 2300 hp total)
- “Freshly manufactured” (less than 25% used parts)
- “Existing” regardless of age, when refurbished
- “Existing,” 1973 or later vintage, when remanufactured





Small business exemption

- From remanufacturing/refurbishing standards
- For locomotives never certified to any Tier
- Idea: avoid costs of reconfiguring locomotive
- Must be owned AND operated by small biz
- Status of NE shortlines and Class IIs??





What is “Refurbishing?”

- A form of remanufacturing
- Overhauling a locomotive so more new than old
 - > 50% new or reconditioned parts, by value
 - New engine
- One-time event
- Pretty drastic, so
 - all vintages covered
 - standard for new engine somewhat higher than for simple remanufacture



What is “Remanufacturing”?

- Varieties
 - Overhauling engine-- replacing every power assembly
 - Upgrading engine
 - Replacing engine
 - Converting to run on alt fuel
- Single event, or cumulative (over ≤ 5 years)
- Less drastic / sudden than refurbishing, so
 - triggers rule only for 1973+ vintage locomotives
 - standard for new engine somewhat lower than for refurbishing



What does the rule require?

- Certification to current applicable Tier
- Use a certified kit
- An idle reduction device that:
 - Shuts down engine after ≤ 30 min idling
 - Can stop/start ≥ 6 times/day without damage
 - Allows continued idling to
 - Prevent freezing
 - Maintain air pressure
 - Maintain battery
 - Perform maintenance
 - Comply with government regs
 - Heat or cool cab when necessary



GE Transportation Systems

Original Locomotive Emission Control Information

THIS LOCOMOTIVE MUST COMPLY WITH THESE EMISSION LEVELS EACH TIME THAT IT IS REMANUFACTURED EXCEPT AS ALLOWED BY 40 CFR 1033.750

Engine Family: EGETK0668EFF

Engine Drawing Number: 41A113450G5

This engine family has been certified to Tier 1+ standards (Line-Haul NO_x FEL = 7.4 g/bhp-hr and Switch NO_x FEL = 11.0 g/bhp-hr) per 40 CFR Part 1033.101



This engine and locomotive must be maintained per the procedures and materials documented in the operator and service manuals

All warranties and guarantees are defined in the owners contract

GE Diesel Electric Locomotive Made in Erie, Pennsylvania, U.S.A.

AESS or APU or FOH or...?



- Default is AESS, but specific hardware can vary
- APUs encouraged to reduce AESS restarts
- APU challenges:
 - Initial cost
 - Maintenance
 - Installation
 - Brake pressure
- APU success varies by:
 - Application & operations
 - Climate





LOCOMOTIVE STANDARDS & CERTIFICATION: DETAIL



What standards apply?

Depends on:

- Year locomotive was manufactured
- Tier of engine in the locomotive
- Power rating (> or < 2300 hp)
- Calendar year (if refurbishing).



Line Haul

Year of Original Manufacture	Original Locomotive Tier	Minimum Tier for Remanufacture	Minimum Tier for Refurbishment	
			Through 2014	2015 & later
Pre-1973	Unregulated	n/a*	2+	4
1973-1992	Tier 0	0+	2+	4
1993-2004	0 or 1	1+	2+	4
2005-2011	2	2+	2+	4
2012-2014	3	3	3	4
2015 & later	4	4	n/a	4

*Don't have to meet any standards for a simple remanufacture, but have to meet Tier 0+ for a repower (new engine).



Switch Locomotives

Year of Original Manufacture	Original Locomotive Tier	Minimum Tier for Remanufacture	Minimum Tier for Refurbishment	
			Through 2014	2015 & later
Pre-1973	Unregulated	n/a*	0+	3
1973-2001	Tier 0	0+	0+	3
2002-2004	1	1+	1+	3
2005-2010	2	2+	2+	3
2011-2014	3	3	3	3
2015 & later	4	4	n/a	4

*Don't have to meet any standards for a simple remanufacture, but have to meet Tier 0+ for a repower (new engine).

Engine certification data



Engine Certification Data | Heavy Trucks, Buses, and Engines | US EPA - Windows Internet Explorer

http://www.epa.gov/otaq/certdata.htm#locomotive

File Edit View Favorites Tools Help

Engine Certification Data | Heavy Truc...

(1 MB, January 2012)

Top of page

Locomotive Compression-Ignition Engines Certification Data

Engine Family and Models Information, and Certification Test Data. Early years are a Zip file of Excel files. Files in later years are not compressed. By Model Year (MY).

2002, 2003, 2004, & 2005 MYs (Zip) (20K, February 2006)	2006 & 2007 MYs (Zip) (20K, April 2007)	2008 & 2009 MYs (Zip) (20K, May 2009)	
2010 MY (XLS) (80K, March 2013)	2011 MY (XLS) (70K, March 2013)	2012 MY (XLS) (90K, March 2013)	2013 MY (XLS) (90K, November 2013)

Verify | US EPA - Windows Internet Explorer

http://www.epa.gov/otaq/verify/

File Edit View Favorites Tools Help

Verify | US EPA

EPA United States Environmental Protection Agency

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Verify: Engine and Vehicle Compliance System

You are here: EPA Home » Transportation and Air Quality » Verify

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Basic Information
Frequent Questions
Manufacturer Code
Verify Account Setup
Calendar
Publications
Related Links

Verify: EPA's engine and vehicle compliance information system, Verify, collects emissions and fuel economy compliance information for all types of engines, vehicles, and equipment used in transportation and other mobile source applications. The Verify information system is used by engine and vehicle manufacturers to report this information to EPA. [Read more basic information.](#)

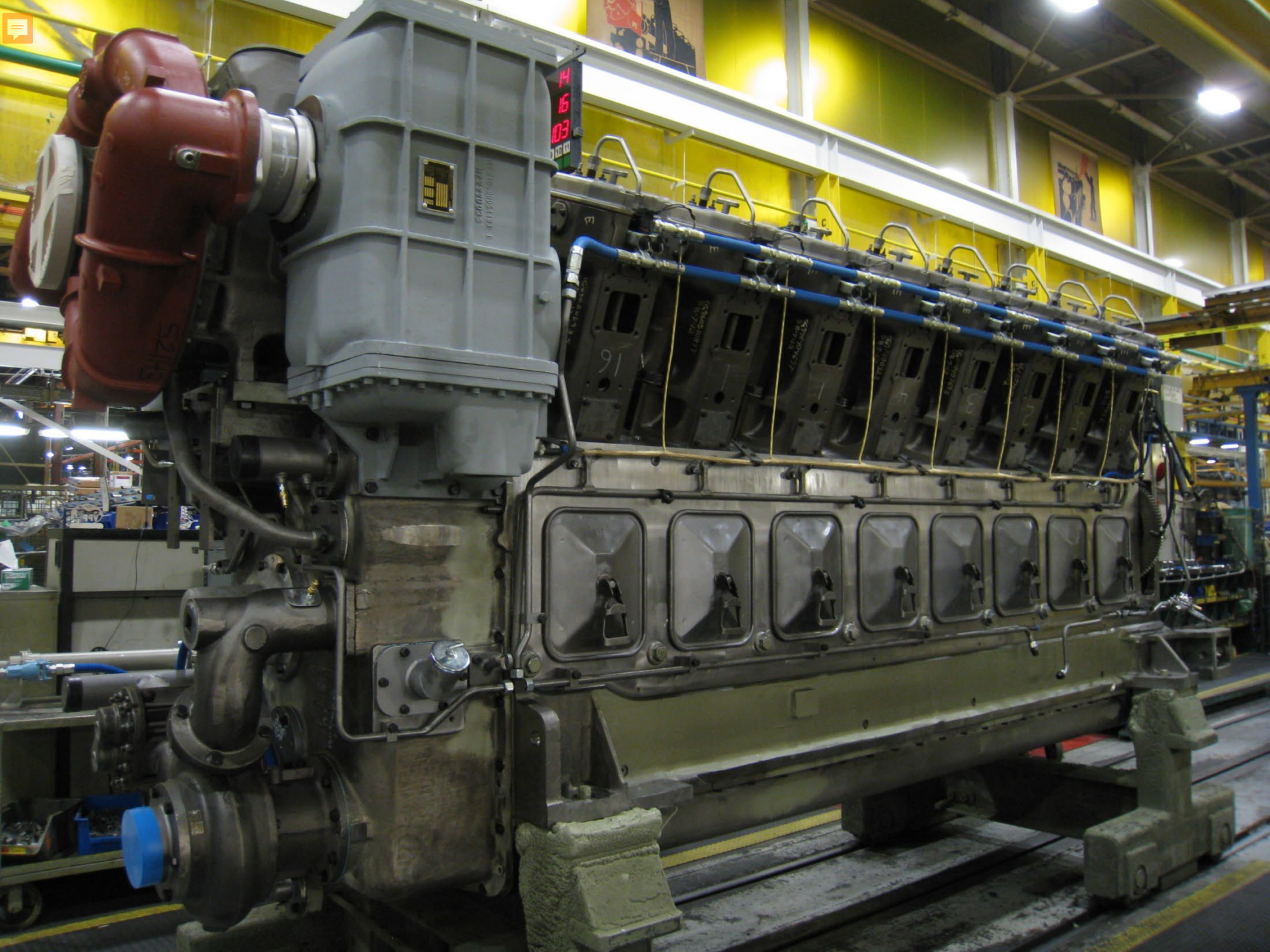
This site describes the Verify information system in general. Manufacturers who need to use Verify to report to EPA must first register with EPA to use the system.

The following page links provide more Verify information.

- **Basic Information:** Learn more about the purpose of Verify.
- **Frequent Questions:** Find out answers to questions about Verify, such as: What is the first step manufacturers must complete in order to use the Verify system? and, What must a manufacturer do to be able to submit data to Verify?
- **Account Establishment:** Read about how to setup a Verify account.
- **Manufacturer Code:** Learn how to register a company with EPA and acquire a manufacturer code.
- **Publications:** Read and download Verify related documents and presentations.
- **Related Links:** Find links to other certification and compliance activities.
- **Calendar:** See the schedule of system releases and upcoming events.

This page is maintained by EPA's Office of Transportation and Air Quality (OTAQ).
For more: [About Us](#) | [Get E-mail Updates](#) | [Browse the A to Z Subject Index.](#)

Done Local intranet | Protected Mode: Off 110%





ILLUSTRATIONS



Class III RR

- Pre-1973 locomotive, never before refurbished/certified: exempt because owner is small biz, but won't be if sold to larger biz
- Pre-1973 locomotive, already refurbished: same
- 1973+ locomotive, never before certified: same
- 1973+ locomotive, remanufactured/refurbished but not certified: same
- 1973+ locomotive, certified: standards apply





Other RRs

- Pre-1973 locomotive, never before refurbished/certified: standards apply
- Pre-1973 locomotive, already refurbished: standards apply. Should be in compliance if refurb done after July 2008. Otherwise: next time
- 1973+ locomotive, never before certified: standards apply
- 1973+ locomotive, never before remanufactured/refurbished: standards apply
- 1973+ locomotive, reman/refurb: standards apply, and should be in compliance if > July 2008. Otherwise: next time.



FUEL



What fuel can you use?

- Earlier transition to ULSD in Northeast/Mid-Atlantic and AK than in rest of country
- As of 2012, everyone should be using only ULSD in any locomotive
- Transmix?
- Winter mix OK if ≤ 15 ppm sulfur
- 97% cleaner– better for people & engines



Fuel compliance issues

- Keep receipts
- Don't mix
- Label properly
- Provide spill protection
- EPA inspections: locomotives, yard equipment, storage tanks
 - Contamination
 - Mislabeled

**ULTRA-LOW-SULFUR
NON-HIGHWAY DIESEL FUEL**
(15 ppm Sulfur Maximum)

➤ Required for use in all
model year 2011 and
later nonroad diesel
engines.

➤ Recommended for
use in all other non-
highway diesel
engines.

WARNING
Federal law prohibits
use in highway
vehicles or engines.

**LOW-SULFUR
LOCOMOTIVE AND MARINE
DIESEL FUEL**
(500 ppm Sulfur Maximum)

WARNING

➤ Federal law prohibits
use in nonroad
engines or in highway
vehicles or engines.







#20

NO SMOKING

**DIESEL
COMBUSTIBLE**



105
106
104
105

#20

NO SMOKING

**DIESEL
COMBUSTIBLE**



#13

NO SMOKING
**GASOLINE
FLAMMABLE**

107
103
103



LOCOMOTIVE

**ULTRA-LOW SULFUR
NON-HIGHWAY DIESEL FUEL
(15 ppm Sulfur Maximum)**

Required for use in all model year 2011 and
later non-road diesel engines.
Recommended for use in all other non-highway
diesel engines.

WARNING: Federal Law prohibits use in
highway vehicles or engines.

EMERGENCY



LOCOMOTIVE RULE: COMPLIANCE & ENFORCEMENT



Ways to stay out of trouble

- Verify proper remanufacture/refurbish
 - Broad liability
 - Idle control
 - Certification
 - Labels
- Maintain engines & equipment



INJECTOR TRIMMING
Machine No. 10000
P. 100
R. 100
S. 100
T. 100
U. 100
V. 100
W. 100
X. 100
Y. 100
Z. 100
RETURNING
PLATING CONNECTION

10000

2750927122

ELECTRO MOTIVE
MODEL NO. [] SERIAL NO. []

ELECTRO MOTIVE
THIS LOCOMOTIVE COMPLIES TO U.S. EPA REGULATIONS APPLICABLE TO TIER 1 LOCOMOTIVES
ENGINE FAMILY: DEMDK0710TS3
LOCOMOTIVE SERIAL AND EPA ID MAY BE FOUND ON THE ENGINE SERIAL PLATE OR ON THE ENGINE SERIAL PLATE AS SHOWN ON THE EPA ID TAG
ENGINE MAINTENANCE: SEE THE EPA ID TAG FOR ENGINE MAINTENANCE MANUAL

MODEL NO.

16-710G3BT1PUX

8227168-R

SERIAL NO.

13-D3-1007

ENGINE EMISSION CONTROL INFORMATION
ELECTRO-MOTIVE DIESEL, INC.



THIS LOCOMOTIVE CONFORMS TO U.S. EPA REGULATIONS
APPLICABLE TO TIER 1+ LOCOMOTIVES

ENGINE FAMILY: DEMDK0710TS3

LOCOMOTIVE USEFUL LIFE PER 40 CFR PART 1033 30,000 MWh OR 10 YEARS.
EMISSION STANDARDS: THIS ENGINE FAMILY HAS BEEN CERTIFIED AS
CONFORMING TO EPA TIER 1+ STANDARDS

ENGINE MAINTENANCE: SEE MI 1791 AND ENGINE MAINTENANCE MANUAL

40203922-A

19108

IMPORTANT ENGINE INFORMATION

THIS ENGINE CONFORMS TO
U.S. EPA TIER 2+ REGULATIONS.

THIS ENGINE IS DESIGNED TO OPERATE ON DIESEL FUEL.

THIS ENGINE LOCOMOTIVE MUST BE MAINTAINED PER
THE PROCEDURE AND MATERIALS DOCUMENTED IN THE
OPERATORS-OWNERS SERVICE MANUALS.

ENGINE EMISSION CONTROL INFORMATION

GENERAL  ELECTRIC

THIS LOCOMOTIVE CONFORMS TO U. S. EPA REGULATIONS APPLICABLE TO TIER 2 LOCOMOTIVES
FAMILY: C GETG0958EFPB

SERIAL NO: C442120339 DATE OF MANU: 0
DRAWING NO: 41A113442G3 MODEL NO: GEVO16346AEP11

EPA EMISSIONS USEFUL LIFE IS EARLIER OF 33,750 MW-HRS OR 10 YEARS PER 40CFR PART 1033.101(b)

THIS ENGINE FAMILY HAS BEEN CERTIFIED TO TIER 2 STANDARDS
PER 40CFR PART 1033.101

THIS ENGINE AND LOCOMOTIVE MUST BE MAINTAINED PER THE PROCEDURE AND MATERIALS DOCUMENTED IN THE
OWNER'S, AND SERVICE MANUALS. ALL WARRANTIES AND GUARANTEES ARE DEFINED IN THE OWNER'S CONTRACT

PS16346AEP11



7998

7998

7998

BUILDING AMERICA



WATCH YOUR STEP



GE Rail

Model: ES44AC
Horsepower: 4400
Serial Number: 61069
Build Date: August 2012
Weight: 416,000 lbs

Maintenance Instructions: GEK-80284

This engine and locomotive must be maintained per the procedures and materials documented in the locomotive maintenance instructions.

All warranties and guarantees are defined in the owners contract.

**GE Diesel-Electric Locomotive
Made in Erie, Pennsylvania, USA.**

Original Locomotive Emission Control Information

This engine family has been certified to Tier 3 standards per 40 CFR part 1033.101.

THIS LOCOMOTIVE MUST COMPLY WITH THESE EMISSION LEVELS EACH TIME THAT IT IS REMANUFACTURED, EXCEPT AS ALLOWED BY 40 CFR 1033.750.

Engine Family: CGETG0958EFB
Engine Drawing Number: 41A113442G4
Emission Model: GEVO-T3



Panel of electronic components including:

- COMMUNICATIONS CONTROL
- ENGINE TROUBLE CONTROL
- RADIO
- INTERCOM
- SHORT STOP
- LONG STOP
- LOCAL CONTROL
- EMERGENCY STOP
- MTS
- VIDEO DISPLAY COMPUTER



IMPORTANT ENGINE INFORMATION

THIS LOCOMOTIVE CONFORMS TO U.S. EPA TIER 3 REGULATIONS APPLICABLE TO 2012 AND LATER MODEL YEAR LOCOMOTIVE ENGINES. THIS ENGINE IS DESIGNED TO OPERATE ON DIESEL FUEL. THIS ENGINE & LOCOMOTIVE MUST BE MAINTAINED PER THE PROCEDURE AND MATERIALS DOCUMENTED IN THE OPERATORS-OWNER-SERVICE MANUALS.

CAUTION

AUTO START-STOP (AESS) EQUIPPED LOCOMOTIVE

Manual Shutdown disables AESS and will require a Manual Restart

WARNING

AUTOSTART EQUIPPED

WARNING - This Locomotive may start on its own at any time automatically! Injury or death may result if the following precautions are not followed:

- Do not attempt to perform maintenance on or enter the AESS system while the engine is running.
- Do not attempt to start the engine while the AESS system is in a shutdown state.
- Do not attempt to start the engine while the AESS system is in a shutdown state.

- All other standard railroad safety/operating procedures must be followed.

CAUTION

FAILURE TO FOLLOW INSTRUCTIONS BELOW WILL DAMAGE LOGIC/CONTROL ELECTRONICS

BEFORE TO THE NEXT TEST:

- TURN OFF ALL CREDIT BREAKERS
- DISCONNECT CONNECTORS FROM MODULES
- AL J2 INDICATE AT THE CPU MODULE
- AL J2 AT THE TRACK MODULE
- AL INDICATE AT THE EPCU MODULE

NOTICE

BATTERY SAVER EQUIPPED LOCOMOTIVE

When locomotive engine is manually shut down the battery will be disconnected automatically in 20 minutes. The Battery Saver alarm will ring the train horn and will sound 10 minutes after the engine stopped and transmits prior to battery disconnect. The BSS will display battery saver condition.

BATTERY SAVER (BSS)

To prepare the Battery Saver by 10 minutes, press the Battery Saver. To disconnect the battery press the Battery Saver reset pushbutton. The locomotive engine will be disconnected after 20 minutes after the Battery Saver Reset the battery will be disconnected again.

NOTICE

LOAD SHED EQUIPPED LOCOMOTIVE

When locomotive engine is manually stopped all the locomotive lights will be turned off automatically in 20 minutes. The Load Shed alarm will ring the train horn and will sound 10 minutes after the engine stopped and transmits prior to turning off the lights. The LSS will display loadshed condition.

LOADS SHED (LSS)

To prepare the Load Shed by 10 minutes, press the Battery Saver. To cancel the lights press the Battery Saver Reset pushbutton. The lights will be disconnected again in 20 minutes if the engine is still auto stopped.



LOCOTIVE MALFUNCTION REPORT

OUT OF SERVICE

FORM 1500

DAILY 203 CA

FORM 1504



CAUTION

PINCH INJURY OR EQUIPMENT DAMAGE

TO OPEN THE HATCH FOLLOW THIS PROCEDURE:

1. RELEASE LATCHES
2. FOLD UP OUTER SECTION UNTIL PINS/RODS ARE IN LOCKED POSITION.
3. OPEN IT WITH AIR GUN (COUNTERCLOCKWISE), OILING THE BOTTOM WASHERS FIRST.
4. DO NOT OVER EXTEND THE ROD BEYOND ITS THREADED PORTION.

TO CLOSE:

1. CLOSE IT WITH AIR GUN (CLOCKWISE) ALL THE WAY.
2. DISENGAGE THE LOCKING PING.
3. SLOWLY LOWER THE OUTER SECTION TO THE CLOSED POSITION.
4. CLOSE THE LATCHES

ATTENTION

EMISSIONS CERTIFIED ENGINE

BEFORE PERFORMING ANY ADJUSTMENTS OR REPAIRS TO THIS DIESEL ENGINE CONTACT:

RAIL ROAD DIRECT 8-564-3888
OUTSIDE LINE 541-564-3888

FOR PROPER PARTS & PROCEDURE IDENTIFICATION

IMPORTANT ENGINE INFORMATION

THIS LOCOMOTIVE CONFORMS TO U.S. EPA TIER 3 REGULATIONS APPLICABLE TO 2012 AND LATER MODEL YEAR LOCOMOTIVE ENGINES. THIS ENGINE IS DESIGNED TO OPERATE ON DIESEL FUEL. THIS ENGINE & LOCOMOTIVE MUST BE MAINTAINED PER THE PROCEDURE AND MATERIALS DOCUMENTED IN THE OPERATORS-OWNERS-SERVICE MANUALS.

CAUTION

FUEL SPILL

Manual Fuel Pressure Relief Valve
Located on cylinder L1

To relieve pressure with engine shut down, open T-handle for 5 seconds, before engine maintenance or repair.

Close valve before starting engine to prevent fuel spill.



ELECTRO-MOTIVE®

MODEL NO.

12N-71063R-FC

822468R

SERIAL NO.

12-H3-1022



GM Locomotive Group

8227168J

MODEL NO.

12N-71063R-FC

SERIAL NO.

98C1-1034

ENGINE EMISSION CONTROL INFORMATION
ELECTRO-MOTIVE DIESEL, INC.

ELECTRO-MOTIVE™



THIS LOCOMOTIVE CONFORMS TO U.S. EPA REGULATIONS
APPLICABLE TO TIER 0+ LINE HAUL LOCOMOTIVES

ENGINE FAMILY: CEMDK0710TEJ

LOCOMOTIVE USEFUL LIFE PER 40 CFR PART 1033 24,000 MWh OR 10 YEARS.
EMISSION STANDARDS: THIS ENGINE FAMILY HAS BEEN CERTIFIED AS
CONFORMING TO EPA TIER 0+ STANDARDS

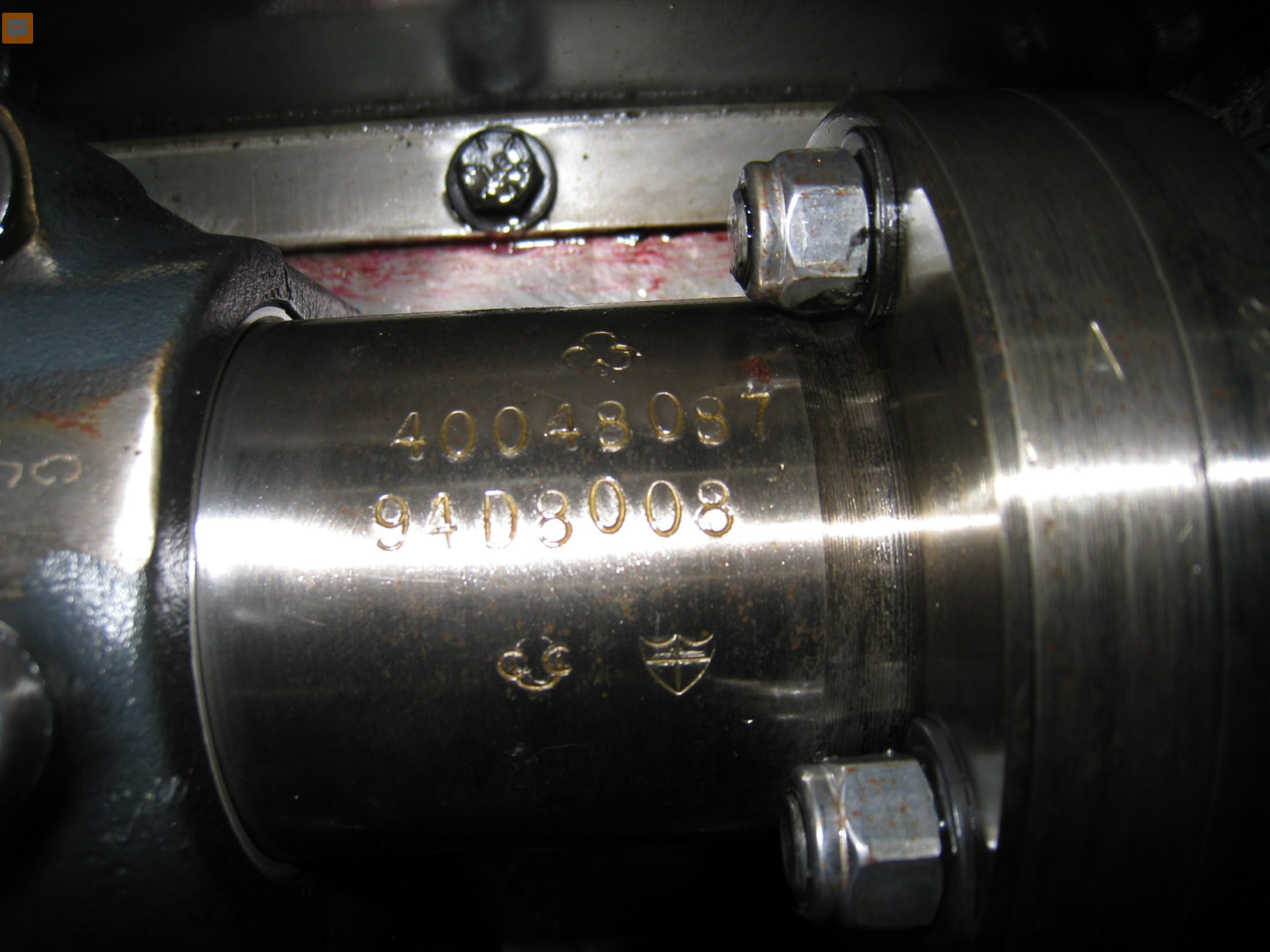
ENGINE MAINTENANCE: SEE MI 1791 AND ENGINE MAINTENANCE MANUAL

40184687



Recordkeeping Roles

- Manufacturers: certificates for engines & kits
- Repair shops:
 - Remanufacture/refurbish:
 - Proper procedures & parts
 - Track all power assembly replacements
 - Maintenance
- Owner/operator:
 - Repair records
 - Maintenance records
 - “Small business” status



40048087
94D8008



HK Engine Components, LLC.
Item# 40028340-EPA-CSX
CSX SCN# 260.0028340.2

Mfg Date: 11 JUN 2012

War Exp: 11 JUN 2013

12

 EEM Genuine OEM Parts

PWR AY PART NO. 40041462
PWR AY SERIAL NO. 12-E3-0327

WARRANTY EXP. 08-15
CSX NO. 263.0041462.2

U.S.
4860

ELECTRO-MOTIVE DIESELS

EMD No. 40161516

Model: 710G10A

Cust. No.

S/N- 12H33738

Manufacture Date: 08/24/12

FOR PARTS
REFER TO SMR X-300-26

PGR GOVERNOR

OEM NO.	ENGINE SPEED	SERIAL NO.
0549692	200	558250H
3-12	4-13	
263-2E49691-2	25	
		CUST. ID.
		V 58

SC ITEM NO. RACK

**THE VISTA CORPORATION
OF VIRGINIA**

1764 GRANBY ST. NE
ROANOKE, VA 24012

ISO 9001:2000

PART NO.

40108868

SERIAL NO.

12-H3-1180

17.7G

PATENT NOS. 4615935, 5163816, 5169242 & 5567056

40112058A

MANUFACTURED & EPA/IMO
CERTIFIED BY

ELECTRO-MOTIVE



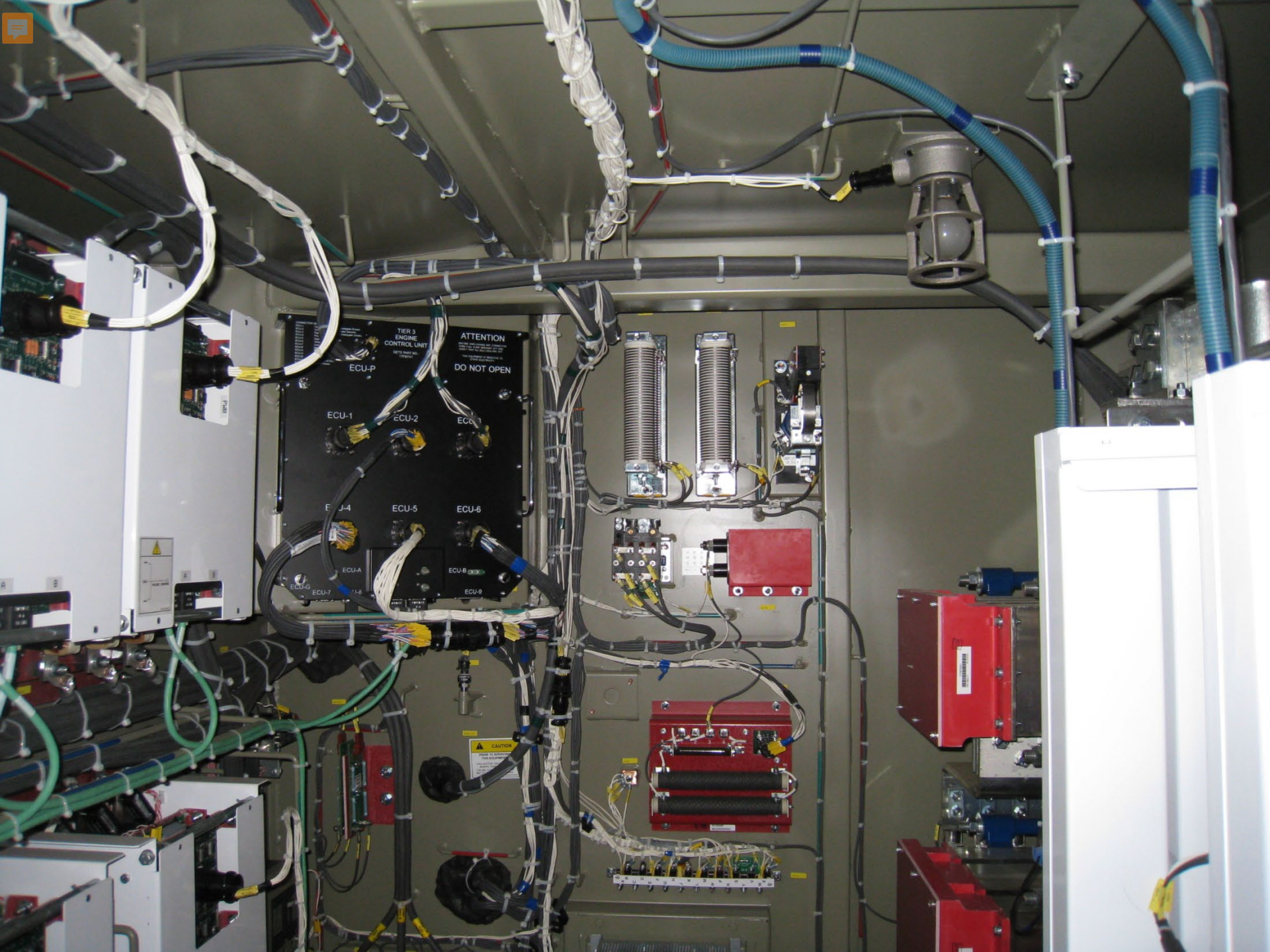
TURBO



ELECTRO-MOTIVE
Ⓜ 868 USA-1
40120515 **ML**™
MAXIMUM LIFE
DATE 10K08 S/N 150980
CAL CODE 31
TIER 2 AVI
Pat. 5,743,238
Pat. 5,155,461
Pat. 6,089,470
Pat. 6,811,092



ELECTRO-MOTIVE
868 USA-1



TIER 3
ENGINE
CONTROL UNIT
DITTS PART NO. 117000000

ATTENTION
DO NOT OPEN

ECU-P

ECU-1 ECU-2 ECU-3

ECU-4 ECU-5 ECU-6

ECU-A ECU-B

ECU-G ECU-7 ECU-8 ECU-9

CAUTION
HOT SURFACE
DO NOT TOUCH

REPAIR PARTS

REPAIR PARTS



DESCRIPTION
 Bank Solenoid & Wastegate
 & Cam & Turbo Speed S
 Bank Solenoid & W
 re Sensors

ECU-P
 Archer B
 ECU Ground Screw
 24/50V Power

TIME
 EN
 COM
 UNIT

ATTENTION
 BEFORE UNPLUGGING ANY CONNECTOR
 TURN FUEL PUMP BREAKER OFF AND
 VERIFY THAT ALL ECU LEDs ARE OFF
 THIS EQUIPMENT IS SENSITIVE TO
 STATIC ELECTRICITY

DO NOT OPEN

ECU-1

ECU-2

ECU-3

ECU-4

ECU-5

ECU-6

ECU-A

ECU-B

ECU-G

ECU-7

ECU-9

TORQUE
 4-6 TORQUE
 4-6



Battery cover. Reset the battery will be disconnected again

84B51827ALP21

the engine is still auto stopped

84B51827ALP22

AUTO ENGINE START/STOP SYSTEM (AESS)

- To de-activate the AESS system, move EC switch to JOG, open Aux Cab door, open the barrier bar or enter self-test. Pressing the Engine Stop button during an automatic shutdown does NOT de-activate the AESS system.
 - To Suspend (delay) AESS from auto stopping the engine, press and release the Auto Stop Suspend Switch (SASS). This may be identified as the Auto Stop Override Switch.
 - Engaging Distributed Power may cause AESS to be inactive (this is a customer option; check with your railroad operations department).
 - The engine must be auto stopped to qualify for an auto start. A manually stopped engine will NOT auto start.
 - When testing or troubleshooting the AESS system, cycle BCCB after each Auto Stop.
 - Three aborted Auto Stop attempts will temporarily render the AESS system inactive. Motoring the locomotive will set the AESS system back to active.
 - Moving the EC switch to JOG, opening the AUX cab door/raising barrier bar or entering Selftest during an auto stop cycle will cancel an auto start and require a manual start of the engine.
- CAUTION: Locomotive speed is ignored in Isolated Trail units for Auto stop/start.**

For an Automatic Stop to Occur:		For an Automatic start to occur or to require manual start:	AUTO START PERMISSIONS
LOCO SET UP TRIGGERS	AUTO STOP PERMISSIONS	LOCO SET UP TRIGGERS	
<ul style="list-style-type: none"> Reverser in center. Independent brakes are "ON" (IBS closed). Locomotive speed is zero. Throttle in idle. EC switch is not in JOG. AUX cab door/barrier bar (DIS) is closed. Battery knife switch is closed. Not in self-test. 	<ul style="list-style-type: none"> Oil temperature between 160°F (71°C) and 230°F (110°C). Ambient temperature between 38°F (3.33°C) and 110°F (43°C). Battery charge panel current between 3 amps and 150 amps. Battery voltage between 69 volts and 85 volts. Main reservoir above 130 psi (896 kpa). No more than 8 Auto Stops within a 24 hour period. 	<ul style="list-style-type: none"> Reverser in center. Independent brakes are "ON" (IBS closed). Locomotive speed is zero. EC switch is not in JOG. AUX cab door/barrier bar (DIS) is closed. Battery knife switch is closed. Not in self-test. 	<ul style="list-style-type: none"> Ambient temperature not between 40°F (4°C) and 120°F (49°C). Battery voltage less than 63.5 volts. Main reservoir less than 15 psi (103 kpa) above brake pipe pressure. Auto Stop time has expired (90 to 210 minutes).
All the set up Triggers must exist for the indicated time on the DID or LDM.	All Permission values must be in the ranges given above.	A loss of any one of the set up Triggers will either cause an auto restart (*) or require (force) a manual start (**). (see above)	Any one Permission out of range causes a restart.

Ignored in isolated Trail.

AUTO ENGINE START/STOP SUMMARY MESSAGES

Automatic Engine start/stop is happening now.	
Auto Engine Start/Stop In Process	The AESS system has stopped the engine and is actively monitoring permissions and triggers.
Auto Engine Start Control ACTIVE	The engine is stopped, but the AESS system is not active. At least one Loco Set Up Trigger is FALSE.
Auto Engine Start Control NOT ACTIVE	The engine is running and the AESS is inactive.
READY - Engine Stop Control NOT ACTIVE	Operator successfully suspended shutdown activity (Time will count down until suspension expires or is terminated).
AESS SUSPENDED for MMM-SS: Minutes	All Loco Set Up Triggers for Auto Stop are TRUE. (Time will count down until auto stop suspension begins or any one Trigger goes FALSE).
Auto Stop May Occur: MMM-SS: Minutes	Load Shed Warning: 10 minutes after engine auto stopped for 5 seconds and prior to Light Chir for 5 seconds.
LIGHTS H-MM-SS (on yellow back ground)	
LIGHTS H-MM-SS (flashing on white background)	
AUTO ENGINE START/STOP BELL WARNINGS	
Continuous ringing while engine is running.	No automatic shutdown is about to occur.
Rings for 1 second every 2 minutes when engine is not running.	Engine is in an automatic shutdown period.
Continuous ringing when engine is not running.	No automatic shutdown is about to occur.
AESS bell rings for 30 seconds when a non-AESS action such as a manual start or stop of the engine has occurred.	The AESS system has terminated from enabled to disabled or vice versa.
Trainline alarm rings for 5 seconds about 30 minutes after the engine is auto stopped.	The engine is auto stopped and load shed is active and counting down.
Trainline alarm rings for 5 seconds about 30 minutes after the engine is auto stopped.	The engine is auto stopped and load shed is active and deactivating lights.

IMPORTANT ENGINE INFORMATION
THIS ENGINE MEETS 2003 EMISSION REGULATIONS FOR
U. S. EPA AND CALIFORNIA NONROAD CI ENGINES.

Kubota KUBOTA Corporation

MODEL : V2003-T-BG-E ENGINE DISP. : 2.0L
FAMILY : 3KBXL02.0FAC ECS : EM
OUTPUT : 30.6kW CONSTANT SPEED ONLY
THIS ENGINE IS CERTIFIED TO OPERATE ON DIESEL FUEL.

REFER TO OPERATOR'S MANUAL FOR MAINTENANCE
SPECIFICATIONS AND ADJUSTMENTS. I1G614-4



Inspections & Enforcement

- Inspecting certificate holders
- Complaints
- Announced vs .unannounced
- Penalties based on # locomotives, HP, etc
- HELP!
 - Larry Oeler 202-343-9289 or Michelle Ibarra 202-343-9318 (OTAQ)
- Self-disclosure and tips
 - Mario Jorquera 202-564-1079 (OECA)





THANK YOU –
QUESTIONS / DISCUSSION?

swaine.abby@epa.gov

617-918-1841